

# Blue Maxibond Cement



## **BLUE MAXIBOND CEMENT**

One part Blue Chemical Vulcanizing Fluid is designed to bond Pangit A&B compound to various rubber substrates such as Natural Rubber or SBR belting.

Catalog Number	Description	Quantity
658F/8OZ	8 Ounces (240ml)	24
658F/QT	1 Quart (.95L)	12
658F/GAL	1 Gallon (3.8L)	4
968LB	Aluminum Cement Dispense	er 1

## **DESCRIPTION**

Blue Maxibond Cement is a blue colored vulcanizing fluid, extra tacky and can be applied in one thin, even coating with an 8 to 10 minute dry time. One coat is sufficient in hot and cold applications. 8 oz. and quarts are packaged in ready-to-use containers with brush/lid applicators.

# **RECOMMENDED USE**

Blue Maxibond Cement is an excellent product for cold vulcanizing Pangit A&B to damaged belts and filling seams in rubber lining applications.



# Blue Maxibond Cement Instructions for Use

#### **RECOMMENDED USES**

Blue Maxibond Cement is a one part, flammable, blue vulcanizing cement formulated for chemical vulcanizing applications with Pangit A&B.

## **COVERAGE**

Blue Maxibond Cement will cover 47 square feet (4.4 square meters) per quart (945ml) per single coat.

# RECOMMENDED TEMPERATURE RANGE FOR APPLICATION

50°F (10°C) to 90°F (32°C)

#### **SHELF LIFE**

The shelf life of Blue Maxibond Cement is 2 years in the factory sealed container. Store out of direct sunlight and between  $40^{\circ}F$  ( $4.4^{\circ}C$ ) and  $90^{\circ}F$  ( $32^{\circ}C$ ).

## **AVAILABLE CONTAINER SIZES**

Blue Maxibond Cement is available in 8 oz. (240ml) and quart (.95L) cans with applicator brush lids. Item #968LB refillable aluminum cement dispenser is recommended when gallon (3.8L) containers are purchased.

## **TYPES OF APPLICATION**

Blue Maxibond Cement is excellent for chemically vulcanizing Pangit A&B to damaged areas of belts and filling seams in tank lining applications.

#### **PROCEDURES**

Apply a thin coat of Blue Maxibond Cement to the prepared rubber surface. Allow 8 to 10 minutes of drying time. In cooler ambient temperatures or high humidity, drying time should be extended. Install Pangit A&B to cemented surface using a corrugated stitcher and slightly overfill approximately 1/8" (3mm) above the surface. Allow the Pangit A&B to cure 48 to 72 hours before returning to service.